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Master MLS™ 2500



TECHNICAL SPECIFICATIONS

Master MLS™ 2500

Product code	6104250
Connection voltage 3~ 50/60 Hz	400V (-15...+20%)
Fuse (delayed)	10 A
Output (TIG) 40% ED	300 A/22.0 V
Output (MMA) 40% ED	250 A/30.0 V
Output (MMA) 60% ED	205 A/28.2 V
Output (MMA) 100% ED	160 A/26.4 V
Open circuit voltage	80 V
Stick electrode sizes	1.5...5.0 mm
Welding range (MMA)	10 A/20.5 V...250 A/30.0 V
Welding range (TIG)	5 A/10.0 V...300 A/22.0 V
Operating temperature range	-20...+40 °C
External dimensions LxWxH	500 × 180 × 390 mm
Weight (no accessories)	20 kg
Degree of protection	IP23S